## WHAT IS CLAIMED:

An inspection method for detecting a defect of a specimen by using an electron 1. beam, said method comprising the step of:

deflecting said electron beam set at least 100nA beam current by taking a crossover as fulcrum.

- 2. An inspection method using an electron beam according to claim 1, further comprising the step\of: applying a/retarding voltage for decelerating the electron beam to said specimen.
- An inspection method using an electron beam according to claim 2 and further 3. including changing the magnitude of said retarding voltage based on the nature of said specimen.
- An inspection method using an electron beam according to claim 3, further 4. comprising the steps of scanning said specimen by using said electron beam; and detecting charged particles emanating from said specimen and converting said detected charged particles into an electrical signal.
- comprising the steps of: storing picture information conveyed by said electrical signal; comparing a picture with another by using said stored picture information; and detecting a defect of said specimen.
- 6. In inspection method using an electron beam according to claim 5, further comprising the step of:

continuously moving said specimen during said scanning.

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5. An inspection method using an electron beam according to claim 4, further

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- 7. An inspection method using an electron beam according to claim 4 wherein there are generated a deflection electric field for deflecting said charged particles in predetermined direction and a deflection magnetic field for deflecting said charged particles in said direction as well as for canceling deflection of said electron beam by said deflection electric field.
- 8. An inspection method using an electron beam according to claim 4 wherein said charged particles are radiated to a secondary-electron generating substance to generate secondary electrons from said secondary-electron generating substance.
- 9. An inspection apparatus for detecting a defect of a specimen by using an electron beam, said apparatus comprising:

  an electron source for drawing the electron beam set at least 100nA beam current; a convergence lens for converging said electron beam so as to form a crossover between said convergence lens and said specimen; and a deflector for deflecting said electron beam by taking a crossover as fulcrum.
- 10. An inspection apparatus using an electron beam according to claim 9, further comprising:

a detector for detecting charged particles emanating from said specimen and converting said detected charged particles into an electrical signal.

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- 11. An inspection apparatus using an electron beam according to claim 10, further comprising:
- a stage means for storing picture information conveyed by said electrical signal; and
  - a comparator for comparing pictures by using said picture information.
- 12. An inspection apparatus using an electron beam according to claim 10, further comprising an electron beam deflector for generating a deflection electric field for

deflecting said charged particles in a predetermined direction and a deflection magnetic field for deflecting said charged particles in said direction as well as for canceling deflection of said electron beam by said deflection electric field.

- 13. An inspection apparatus using an electron beam according to claim 10 wherein said charged particles are radiated to a secondary-electron generating substance employed therein to generate secondary electrons from said secondary-electron generating substance.
- 14. An inspection apparatus using an electron beam according to claim 9, further comprising:

a power supply applying a retarding voltage for decelerating the electron beam to the specimen.

- 15. An inspection apparatus using an electron beam according to claim 14, wherein said power supply applies a magnitude of said retarding voltage to said specimen based on the nature of said specimen.
- 16. An inspection apparatus using an electron beam according to claim 15, wherein an electron set at a positive electric potential with respect to said deceleration voltage is provided between said specimen and said charged particle detector.